

AMENDMENTS TO THE SPECIFICATION

Please replace the paragraph in lines 24 – 33 on page 4 with the following paragraph:

Referring to Figures 2 and 3, cut-away and exploded views of the DC brushless motor 58 are illustrated. The motor 58 includes a rotor assembly 72 having a magnetic field for supplying rotational energy to the chuck 52 through the gear train 56. A wound assembly 78 (Figure 4B) encloses the rotor assembly 72 providing a rotating magnetic field that the rotor assembly magnetic field is drawn towards. A stator assembly 96 provides a magnetic flux return path for the magnetic field generated by the rotor assembly 72. A pair of bearings 82 and 84 located between the rotor assembly 72 and the stator assembly provide a mechanical interface to permit rotation of the rotor assembly 72. A fan 80 attached to the rotor assembly 72 supplies cooling air to the motor 58 and the controller 65.